



# HART<sup>®</sup> & 4 to 20 mA



- ± 0.02% Accuracy
- Single Unit and Several Options for Sensors and Connections
- Input Signal Isolation
- Advanced Diagnostics
- Supported by DD, EDDL and FDT/DTM
- Sensor Backup
- SIL 2 Safety Certified to IEC 61508 by TÜV





### Features

- 0.02% Accuracy;
- Remote configuration via Hand-Held Terminal or via PC;
- Small and lightweight;
- Output limits according to Namur NE43;
- MTBF of 665 years;
- Intrinsically safe;
- Signal simulation for loop test;
- Certified to IEC61508 for SIL 2 (non-redundant) and SIL 3 (redundant) applications;
- EMC (Electromagnetic Compatibility) according to IEC 61326-1:2005 and IEC 61326-3-2:2008;
- Write protection function;
- Universal input accepts several thermocouples, RTD's, mV and Ohm;
- Built-in thermocouples and RTD's linearization;
- Small and lightweight.

#### HART<sup>®</sup> - 4 to 20 mA

- 2-wire, 4-20 mA output plus direct digital communication;
- Output current with 1.5uA/bit resolution;
- Improved performance due to dedicated math coprocessor;
- Match sensor (Callendar Van Dusen equation);
- Maximum, minimum and average input sensor selection, working with two sensors simultaneously;
- Supports FDT/DTM, DDL/EDDL.

## **Functional Description**

Safety Instrumented Systems are designed and used to prevent or mitigate hazardous events to protected people, the environment or prevent damage to process equipment. The SIS project is based on the damage that a failure can cause.

The **TT400** SIS is certified to IEC 61508 for SIL 1 and SIL 2 (non-redundant) and SIL 3 (redundant) applications, and intendeds for measurement of temperature using RTD's or thermocouples. Also, **TT400** SIS accepts up to two sensors, operating in one of the models listed below:

- Single channel with single sensor measurement;
- Single channel with two sensors (same type) in differential measurement;
- Single channel with two sensors (same type) in backup measurement;
- Single channel with two sensors (same type) with maximum, minimum or average signal selection.

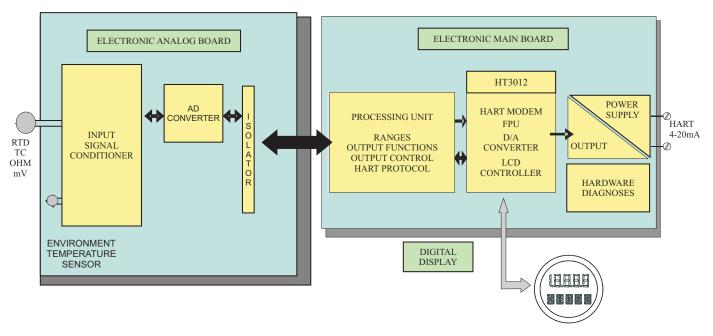


The digital technology used in the **TT400** SIS enables a single device to accept several types of sensors, wide ranges, single or multiple-ended measurement and an easy interface between the field and the control room. It also includes several features which reduce considerably the installation, operation and maintenance costs.









### **Programming and Diagnostics**

**TT400** SIS is available in HART<sup>®</sup> technology. It can be configured with Smar software and other manufacturer configuration tools. With Smar AssetView, an user-friendly Web Tool, user can access the plant assets anywhere and anytime using an Internet browser. It is designed for management and diagnostics of field devices to ensure reactive, preventive, predictive and proactive maintenance.

#### HART®

Configuration Tools:

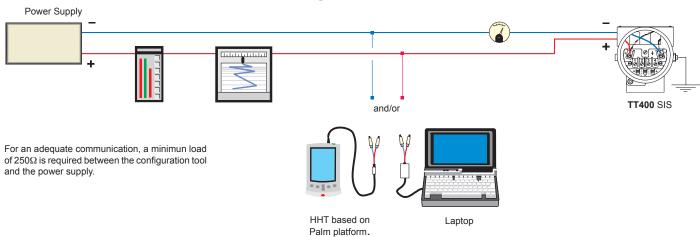
- Smar CONF401 for Windows;
- Smar DDCON100 for Windows;
- Smar HPC401 for several models of Palms\*;
- Other manufactures' configuration tools based on DDL/EDDL.

For management and diagnostics, AssetView ensures continuous information monitoring.

\*HPI311 is required



#### **Wiring Connection**





# **Functional Specifications**

| Inputs                    | See table 1, 2 and 3  |  |  |  |  |  |  |  |  |  |
|---------------------------|---|--|--|--|--|--|--|--|--|--|
| Output and                | Two-wire, 4-20 mA with superimposed digital communication (HART Protocol Version 5.1/Transmitter/<br>Poll-Response mode/Common 4-20 mA);  |  |  |  |  |  |  |  |  |  |
| Communication<br>Protocol | HART <sup>®</sup> Protocol Version 5, with the <b>TT400</b> SIS commands set;   |  |  |  |  |  |  |  |  |  |
| 11010001                  | HART <sup>®</sup> is a trademark of HART Communication Foundation.  |  |  |  |  |  |  |  |  |  |
| Power Supply              | Bus powered: 12 - 55 Vdc.   |  |  |  |  |  |  |  |  |  |
| Display                   | Liquid crystal display, rotative, with 4½ numeric digits, 5 alphanumeric digits and icons of function and status;<br>Display indication for both sensor failure and sensor saturation.  |  |  |  |  |  |  |  |  |  |
| Failure Alarm             | In case of dangerous failure detection the output goes to failure state according to NAMUR NE-43<br>and the detected failure is indicated in the display;<br>The Low or High failure state is configured by the user;<br>The failure detection by hardware results in high failure state.   |  |  |  |  |  |  |  |  |  |
| Measured Type             | Temperature with one sensor;<br>Differential Temperature between two sensors;<br>Temperature with two sensors considering the highest;<br>Temperature with two sensors considering the lowest;<br>Average temperature with two sensors;<br>Backup temperature with two sensors;<br>Temperature generated by Callendar Van Dusen equation. |  |  |  |  |  |  |  |  |  |
| Configuration             | Remote configuration with the external programmer via HART protocol, using the resources of the DDL/EDDL;   |  |  |  |  |  |  |  |  |  |

# **Performance Specifications**

| Accuracy               | See tables 1, 2 and 3.   |
|------------------------|--|
|                        | For a 10 °C variation:<br>mV (- 6 to 22 mV), TC (NBS: B, R, S,T): ± 0.03% of the input milivoltage or 0.002 mV whichever is<br>greater;  |
|                        | mV (- 10 to 100 mV), TC (NBS: E, J, K, N; DIN: L, U): ± 0.03% of the input milivoltage or 0.01 mV whichever is greater;  |
| Ambient                | mV (-50 to 500 mV): ± 0.03% of the input milivoltage or 0.05 mV whichever is greater;  |
| Temperature<br>Effect  | <b>Ohms (0 to 100</b> ), <b>RTD (GE: Cu10):</b> $\pm$ 0.03% of the input resistance or 0.01 $\Omega$ whichever is greater;   |
|                        | <b>Ohms (0 to 400</b> ), <b>RTD (DIN: Ni120; IEC: Pt50, Pt100; JIS: Pt50, Pt100):</b> $\pm$ 0.03% of the input resistance or 0.04 $\Omega$ whichever is greater;   |
|                        | <b>Ohms (0 to 2000</b> ), <b>RTD (IEC: Pt500)</b> , <b>RTD (IEC: Pt1000)</b> : $\pm 0.03\%$ of the input resistance or $0.2 \Omega$ whichever is greater;<br><b>TC: cold-junction compensation rejection 60:1 (Reference: 25.0 ± 0.3 °C)</b> . |
| Power Supply<br>Effect | ± 0.005% of calibrated span per volt.  |
| Update Time            | 230 ms.  |

| Output Current   | Output current resolution: 15 bits;<br>Output current accuracy: ±0.01% of the span. |
|--|---|
| Sensor Reading   | A/D converter accuracy: ±0.02% of full span.  |
| Stabilization Time<br>after the Power up -<br>hot start up | Less than 17 seconds.   |

## **Physical Specifications**

| Electrical<br>Connections | 1/2 - 14 NPT, PG 13.5 DIN, and M20 X 1.5 conduit;<br>Electrical inlet finished in plan face to allow connection sealing by compressing the O'Ring.        |
|---------------------------|---|
| Terminal Block            | Two terminals for power supply connection under terminal blocks;<br>Four terminals for sensor connection under terminal blocks.                           |
| Mounting<br>Bracket       | In carbon steel SAE 1020 with electrostatic polyester painting or 316 SST;<br>Accessories (bolts, nuts, washers and U-clamps) in carbon steel or 316 SST. |
| Weight                    | Up to 0.93 Kg (2.067 lb) without any optional part.   |
| Identification<br>Plate   | 316 SST plate.  |

# **Transmitter Specifications**

| Sensor input<br>Treatment     | AD with 50 and 60 Hz input noise rejection;<br>Input Sensor trim;<br>Environment Temperature trim.  |
|-------------------------------|---|
| Primary variable<br>Treatment | Damping of 0 to 128 seconds;<br>Engineering unit conversion;<br>Cold junction compensation;<br>Input Sensor characterization (Callendar Van Dusen);<br>Measured Type (single, differential, maximum, minimum, average). |
| Output Treatment              | Analog current trim in two points.  |

# **Protected Operation Specifications**

| <b>Operation Counter</b>    | Counting of the configuration change operations;   |
|-----------------------------|--|
| Configuration<br>Protection | Configurations blocked by password;<br>Write Protection via hardware in Non-Safety Mode. |
| Certification<br>(Pending)  | Intrinsic safety, explosion proof, weather proof.  |



## Human Machine Interface Specifications

|  | Item | lcon               | Definition                  |
|--|------|--------------------|-----------------------------|
| In dia stien of the                    | 1    | MD                 | Multidrop Mode              |
| Indication of the State in the Display | 2    | FIX                | Fixed Output Current        |
| State III the Display                  | 3    | PV                 | Primary Variable Indication |
|  | 4    | $\hat{\mathbf{v}}$ | SIS Mode                    |

|              |        |     |      |     |      | 2,   | 3 or | 4 wires |                 |                      |
|--------------|--------|-----|------|-----|------|------|------|---------|-----------------|----------------------|
| SENSOR       | TYI    | PE  | RA   | NGE | °C   | RA   | NGE  | °F      | MINIMUM SPAN °C | °C DIGITAL ACCURACY* |
|              | Cu10   | GE  | -20  | to  | 250  | -4   | to   | 482     | 150             | ± 1.0                |
|              | Ni120  | DIN | -50  | to  | 270  | -58  | to   | 518     | 20              | ± 0.1                |
|              | Pt50   | IEC | -200 | to  | 850  | -328 | to   | 1562    | 40              | ± 0.2                |
| RTD          | Pt100  | IEC | -200 | to  | 850  | -328 | to   | 1562    | 40              | ± 0.2                |
| RID          | Pt500  | IEC | -200 | to  | 450  | -328 | to   | 842     | 40              | ± 0.2                |
|              | Pt1000 | IEC | -200 | to  | 300  | -328 | to   | 572     | 40              | ± 0.2                |
|              | Pt50   | JIS | -200 | to  | 600  | -328 | to   | 1112    | 40              | ± 0.25               |
|              | Pt100  | JIS | -200 | to  | 600  | -328 | to   | 1112    | 40              | ± 0.25               |
|              | В      | NBS | 100  | to  | 1800 | 212  | to   | 3272    | 50              | ± 0.5*               |
|              | E      | NBS | -100 | to  | 1000 | -148 | to   | 1832    | 20              | ± 0.2                |
|              | J      | NBS | -150 | to  | 750  | -238 | to   | 1382    | 30              | ± 0.3                |
|              | K      | NBS | -200 | to  | 1350 | -328 | to   | 2462    | 60              | ± 0.6                |
| THERMOCOUPLE | N      | NBS | -100 | to  | 1300 | -148 | to   | 2372    | 50              | ± 0.5                |
|              | R      | NBS | 0    | to  | 1750 | 32   | to   | 3182    | 40              | ± 0.4                |
|              | S      | NBS | 0    | to  | 1750 | 32   | to   | 3182    | 40              | ± 0.4                |
|              | Т      | NBS | -200 | to  | 400  | -328 | to   | 752     | 15              | ± 0.15               |
|              | U      | DIN | -200 | to  | 600  | -328 | to   | 1112    | 50              | ± 0.5                |

Table 1 – Temperature Sensor Characteristics

\*Not applicable for the first 20% of the range (up to 440  $^\circ\text{C}$ ).

| SENSOR | RANGE<br>mV | MINIMUM SPAN<br>mV | DIGITAL<br>ACCURACY %         | SENSOR | RANGE<br>Ohm | MINIMUM<br>SPAN Ohm | DIGITAL<br>ACCURACY % |
|--------|-------------|--------------------|-------------------------------|--------|--------------|---------------------|-----------------------|
|        | -6 to 22    | 0.40               | $\pm~0.02\%$ or $\pm~2~\mu V$ |        | 0 to 100     | 3                   | ± 0.02% or ± 0.01 Ohm |
| mV     | -10 to 100  | 2                  | $\pm0.02\%$ or $\pm10\;\mu V$ | Ohm    | 0 to 400     | 12                  | ± 0.02% or ± 0.04 Ohm |
|        | -50 to 500  | 10                 | 10 ± 0.02% or ± 50 μV         |        | 0 to 2000    | 60                  | ± 0.02% or ± 0.20 Ohm |

Table 2 - mV Sensor Characteristics

Table 3 - Ohm Sensor Characteristics



| COD. | Com     | muni  | cation      | Proto    | col                         |     |        |        |                  |       |                |        |                  |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
|------|---------|-------|-------------|----------|-----------------------------|-----|--------|--------|------------------|-------|----------------|--------|------------------|---------|----------|--------------------------------|-------------|---------|---------------|---------|-----------------------------------|-------------|--|---------|---------------------|
| н    | HAR     | T and | 4 to 20     | 0 mA     |                             |     |        |        |                  |       |                |        |                  |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
|      | COD.    | Sec   | urity C     | Option   |                             |     |        |        |                  |       |                |        |                  |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
|      | 1       | SIS   | - Safe      | ty Instr | rumente                     | ed  | Syste  | ems    |                  |       |                |        |                  |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
| i i  |         | сор   | _           |          | icator (                    |     |        |        |                  |       |                |        |                  |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
|      |         | 0     |             |          | dicator                     |     |        |        |                  |       |                |        |                  |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
|      | - i - i | 1     |             |          | al Indica                   |     | r      |        |                  |       |                |        |                  |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
|      |         |       | COD.        | Elec     | ctrical                     | Co  | onnec  | tion   | 5                |       |                |        |                  |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
| Ì    |         |       | 0<br>1<br>2 | 3/4      | – 14 N<br>– 14 N<br>– 14 Bl | IPT | (with  |        |                  |       |                |        |                  |         |          |                                |             |         |               |         | B P                               |             | .5 <b>(5)</b><br>DIN <b>(6)</b><br>pecification          |         |                     |
|      |         | ÷     | 3           | 1/2      | – 14 Bl                     | PS  | (with  | n 316  | SST              | adap  | ter fo         | or 1/2 | - 14             | NPT)    | (2)      |                                |             |         |               |         |                                   |             |  |         |                     |
|      | i.      |       |             | COD      | . Blar                      | nke | et Plu | ıg     |                  |       |                |        |                  |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
|      |         |       |             | 1        | 316                         |     |        |        |                  |       |                |        |                  |         | С        | Cart                           | oon S       | teel (3 | ) (7)         |         |                                   |             |  |         |                     |
| - i  |         |       |             |          | COD.                        |     |        | -      |                  |       |                |        |                  |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
|      |         | ÷     |             |          | 0<br>1                      |     |        |        | racket<br>eel Bi |       | •t             |        |                  |         |          | 2<br>7                         |             | 16 SST  |               |         | at with 3                         | 16 551      | Fasteners  |         |                     |
|      |         |       | i.          |          | Ĩ.                          | -   | OD.    |        | using            |       |                |        |                  |         |          | ,                              | 0           |         | 51001         | Diack   |                                   |             |  |         |                     |
|      |         |       |             |          |                             |     | A      |        | miniu            |       |                | )      |                  |         |          | J                              | 31          | 6 SST   | - sali        | ne atm  | ospher                            | es (IPW     | //TYPEX) <b>(4)</b>                                      | н       | Aluminium Copper Fi |
| i i  |         |       |             |          | - i                         |     | ï      | 316    | SST              | - ĈF  | 8M (           | ÁSTI   | 4 - A3           | 51)     |          | B                              |             |         |               |         |                                   |             | W/TYPEX) (4)   |         | (IPW/TYPEX)         |
|      |         | i.    |             |          |                             |     |        | сор    | . Pa             | intin | g              |        |                  |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
|      |         |       |             |          |                             |     |        | 0      |                  |       |                |        | 6.5 Pol          | yester  | r (De    | efault)                        |             |         |               |         |                                   |             |  |         |                     |
|      | i.      |       | 1           |          |                             |     |        | 8<br>9 | Sa               | afety | t Pair<br>Blue | Epo    | ý - Ele          | ectros  | atic     | Painting                       | q           |         |               |         |                                   |             |  |         |                     |
|      |         |       |             | - i      | i.                          |     | i l    | C<br>Z | Sa               | afety | Blue<br>I Pair | Poly   | ester -          | Electi  | rosta    | tic Pain                       | iting       |         |               |         |                                   |             |  |         |                     |
|      |         |       |             |          |                             |     |        | 1      | COL              | _     |                | Ŭ      | on Ty            | no (10  | 0        |                                |             |         |               |         |                                   |             |  |         |                     |
|      |         |       |             |          |                             |     |        |        | N                |       |                |        | ertifica         |         | <b>'</b> |                                | F           | Neni    |               | dive    | Intrinoio                         | Cofety      |  |         |                     |
|      |         |       | j.          |          |                             |     |        | i      | I<br>D           | 1     | ntrins         | sic S  |                  | uon     |          |                                | г<br>К<br>Ј | Intrin  | sic Sa        | afety + | Intrinsic<br>Explosi<br>Intrinsic | on Proc     | of + Non-incendive                                       |         |                     |
|      |         |       |             |          |                             |     | 1      |        |                  | C     | OD.            | Org    | an Ce            | rtifier | (10)     | )                              |             |         |               |         |                                   |             |  |         |                     |
|      |         |       |             |          |                             |     |        |        |                  |       | 0<br>3         |        | nout O<br>A (pen |         | Certi    | fied                           | 5<br>8      |         | EPEL<br>RA (p | ending  | 1)                                |             |  |         |                     |
|      |         | ÷     |             |          |                             |     |        |        |                  |       | (              | COD    | Tag              | Plate   | e (11)   | )                              |             |         |               |         |                                   |             |  |         |                     |
|      |         |       |             |          |                             |     |        |        |                  |       |                | 0      | Wit              | h TAG   | , wh     | en spec                        | cified      |         |               | 1       | Blank                             | et          | 2  | User'   | s specification     |
|      | - İ     |       | - i         |          |                             |     |        | - i    | i                |       | i i            | 1      | COD              | . Se    | nsor     | r Type                         |             |         |               |         |                                   |             |  |         |                     |
| į    |         | Ì     |             |          |                             |     | ļ      |        |                  |       |                |        | 1<br>2<br>3      | RT      | D Ni     | u10 – G<br>i120 – E<br>50 – IE | DIN         |         |               |         |                                   | F<br>G<br>K | Thermocouple typ<br>Thermocouple typ<br>Thermocouple typ | e T - N | BS                  |
|      |         |       |             |          |                             |     | 1      |        |                  |       |                |        | 4<br>5           |         |          | 100 – II<br>500 – II           |             |         |               |         |                                   | P<br>M      | Thermocouple typ<br>22 mV                                | e U - D | N                   |
|      |         |       |             |          |                             |     |        |        |                  |       |                |        | 6<br>7           |         |          | 1000 –<br>50 – JIS             |             |         |               |         |                                   | N<br>O      | 100 mV<br>500 mV   |         |                     |
|      |         |       | i.          |          |                             |     |        | ÷.     |                  |       | i i            | 1      | 8                | RT      | D Pt     | 100 – J                        | IS          |         |               |         |                                   | R           | 100 Ohm  |         |                     |
| i i  |         |       |             | i.       | i.                          |     | i -    |        |                  |       | 1              | 1      | 9<br>A           | Th      | ermo     | couple                         | type        | E - NB  | 3S            |         |                                   | S<br>U      | 400 Ohm<br>2K Ohm  |         |                     |
|      |         |       |             |          |                             |     |        |        |                  |       |                |        | B<br>C           | Th      | ermo     | couple                         | type        | J - NB  | S             |         |                                   | z           | Other  |         |                     |
|      |         |       |             |          |                             |     |        |        |                  |       |                |        | D                | Th      | ermo     | couple                         | type        | N - NE  | 3S            |         |                                   |             |  |         |                     |
|      |         |       |             |          |                             |     |        |        |                  |       |                | ÷.     | E                | -       |          | ocouple                        |             |         |               |         |                                   |             |  |         |                     |
| i i  | - í     | i.    |             | i.       | i                           |     | i -    |        | Ì                |       | 1              | 1      |                  | COE     | ). 5     | Sensor                         | Conn        | ection  | n             |         |                                   |             |  |         |                     |
|      |         |       |             |          |                             |     | 1      |        |                  |       | 1              |        |                  | 2<br>3  |          | 2-wire<br>3-wire               |             |         |               |         |                                   |             |  |         |                     |
|      |         |       |             |          |                             |     |        |        |                  |       |                |        |                  | 4       | 4        | 1-wire                         |             |         |               |         |                                   |             |  |         |                     |
|      |         |       |             |          |                             |     |        |        |                  |       |                |        |                  | F       | 2        | 2-wire (t                      | wo se       | ensors  | ) <b>(9)</b>  |         |                                   |             |  |         |                     |
| i i  | i       | i.    |             | i        | i i                         |     | i -    | ÷.     | i                |       | ì              | ÷      | - i              |         |          |                                |             |         |               |         |                                   |             |  |         |                     |
| - н  | 1       | 1     |             |          | 1                           |     |        |        | N                | L     | 0              |        | - 4              | 3       |          |                                | -           | T) (D)  | 0.400         | DEL NU  |                                   |             |  |         |                     |

NOTES

(1) Values limited to 4  $^{1\!\!/_2}$  digits; units limited to 5 characters.

 $\ensuremath{\textbf{(2)}}$  Explosion proof approvals do not apply to these adapters, only to transmitters.

(3) Only available for electrical connections 1/2".

(4) IP66/68W tested for 200h to according with standard NBR 8094 / ASTM B 117.

(5) Certificate for use in Explosion Proof (CEPEL and FM) (Pending).

(6) Certificate for use in Explosion Proof (CEPEL) (Pending).

(7) Not applicable for saline atmosphere.

(8) Not available for aluminum housing.

(9) For the choice of the sensor, consult HART table, Measurement Mode item in the page 6.

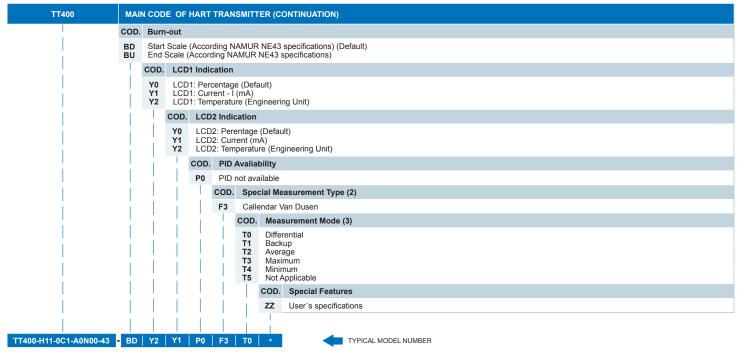
(10) For hazardous locations.

(11) Rectangular plate in 316 SST.

## smar



#### **\*\*HART OPTIONAL CONFIGURATION (1)**



\*Leave blank for no optional items.

NOTES

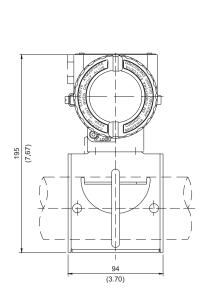
(1) Fill out with optional codes only if different from default.

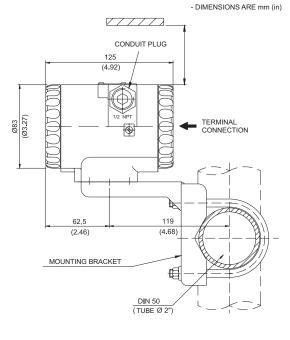
(2) Callendar Van Dusen defines user-specific linearization of resistance temperature sensor.

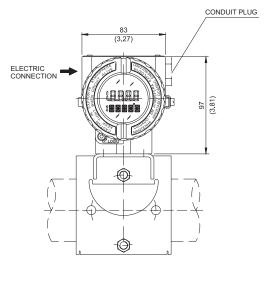
(3) When working with two sensors connected to the terminal block.

## Dimensions

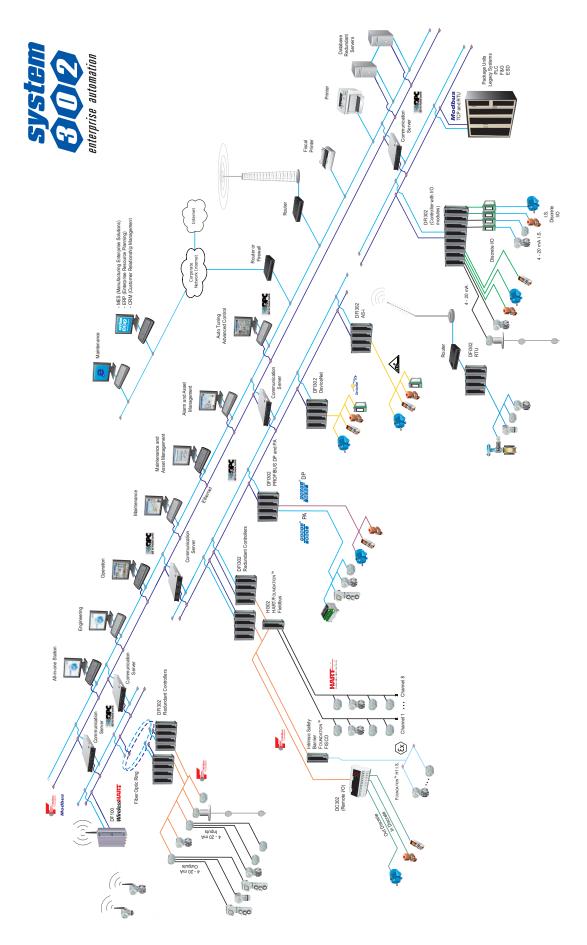
NOTES







### smar



smar



## **Main Smar Products**





Syscon System Configurator

11

**Equipment Database** 

**Plant Information Management** 

LogicView IEC61131 Programming Tool







Specifications and information are subject to change without notice. Up-to-date address information is available on our website.

web: www.smar.com/contactus.asp



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